

# PHILIPS

## SunStay

Product declaration



## Environmental Product Declaration SunStay

as per ISO 14021, based on ISO 14040/14044

Integrated solar street light with a lithium ferro phosphate battery, solar panel and charger built into the luminaire. The pressure die cast aluminium housing provides sturdiness and a long lifetime. The specially designed pole mounting bracket allows for different adjustable tilt angles of 0 to 15 degrees, lateral and pole top mounting positions. There is no cable trenching required. SunStay hybrid ensures zero blackout nights throughout the year.



# Product

## Product family range

The SunStay family includes more than 20 products, the assembly of the products is implemented on the manufacturing site in Elin site (India). The manufacturing site of the product has achieved carbon neutrality as of 2019.

The EPD does not present the assessment of the impacts of the whole range, and focused on representation through the most probable worst case scenario rather than through average impacts with assessment of deviations. This approach is based on the Signify developed EPD framework.

## Representative product

SunStay product BRP710 LED60 WW MR HY FDIM20 SOLAR is chosen as a representative product for the family as the luminaire with the highest power consumption over the lifetime, with inclusion of an emergency power supply module. Based on multiple LCA studies of the LED based luminaires, it is defined that the use stage (and electricity consumption in particular) tends to contribute the majority of the life-cycle impacts. Thus, a product with the largest power consumption over the lifetime in the family is most likely to have the largest impacts, and thus represent a worst case. That choice of a product aligns with pessimistic assumptions and the precautionary principle in view of the task to represent other products in the family. This approach is based on the Signify developed EPD framework.

## Product application

The luminaires of the family are designed for a broad range of applications such as road lighting, cycle track and path way lighting.

## Technical Data

The system comprises a set of modules that are the key building blocks for a luminaire. A typical application has the following technical features:

- 1x Hybrid charger
- 1x Combo Charge Controller
- 1x PCBA with mid power LED's
- 1x Optical plate
- 1x Battery
- 1x PV panel
- Mechanical parts made of metal or die-casted aluminium
- Connectors
- Cables

## Delivery status

Product weight: 26,50 kg (including 6,81 kg packaging), dimensions of the packed product: 950mm \* 640mm \* 300mm.

## Driver:

i.	Type	Not applicable (no driver in the product)
ii.	Failure rate (max % @lifetime)	Not applicable (no driver in the product)
iii.	Dimensions, mm	Not applicable (no driver in the product)

## LED board

i.	Type	Light Engine 196
ii.	Dimension board, mm	240 x 202
iii.	Amount of PCBA per luminaire	1
iv.	Number of LEDs per PCBA	196

## Constructional data

Name	Value	Unit
Dimensions	805 * 511 * 188	Mm*mm*mm
Luminous flux	6000	lm
Luminous efficacy	175	Lm/W
Radiation angle	120	Deg
Colour temperature	3000	K

## Base materials/Ancillary materials

Materials	Mass, kg
Packaging / Paper	6,805
Metals / Steel	5,85
Photovoltaic (PV) panel	4,9
Metals / Aluminium Painted	3,9
Batteries / Lithium-ion	3,4
Electric Comp's / PCBA without cables	0,27
Plastics / PC (Polycarbonate)	0,21
Electric Comp's / Cables / Silicone	0,19
LEDs/ LEDs (general)	0,13
Metals / Stainless Steel	0,094
Plastic / Nylon	0,053
Electric Comp's / OTHERS	0,05
Electric Comp's / Connectors	0,04
Gaskets / Silicone	0,018
Plastic / Polyester	0,003
Sealants / Silicone RTV based	0,002
Product weight (including packaging): 26,50 kg	

### Manufacturing

Manufacturing & assembly of the product is done in India.

### Product processing/Installation

Product can be mounted on a pole.

### Packaging

6,81 kg, including a cardboard box and an instruction sheet.

### Condition of use

Designed for outdoor use in average European conditions. No extreme exposure to chemicals or pollution is implied. Applications may apply dimming or lighting controls to lower further energy saving. The product is used in the European market context and assumed to use the average European electricity mix.

### Environment and health during use

The product is compliant with the European RoHS Directive 2011/65/EU of 8 June 2011 on Restriction of the use of certain Hazardous Substances in Electrical and Electronic equipment and with the European REACH regulation (EC) No 1907/2006 of 18 December

2006 on the Registration, Evaluation, Authorization and Restriction of Chemicals.

### Reference service life

The RSL is established as 50 000 hours operation, the equivalent of 12,5 years operation in a road lighting, cycle track and path way lighting application (4 000 hours per year).

### End of life

In the European Union, luminaires fall within the scope of the WEEE directive. Efforts are made to improve collection, reuse and recycling of the product mainly via collective Collection & Recycling Service Organizations (CRSOs). In the end of life, the luminaire is 85% collected and disassembled. The collected parts are disassembled and steel, aluminium, glass, electronic parts, and cables and are sent to recycling. Batteries are collected and sent to treatment. The quantitative assessments are based on a material split and respective recycling rates. Non-collected and non-recycled after disassembly content is disposed to the municipal waste stream where it undergoes separation, preparation and treatment according to the average European statistics. Waste generated in installation and parts replacement are 100% collected and sent to respective treatment.

### Extraordinary effects

- Fire: effects of fire can lead to emissions of PBDD/F (brominated compounds).
- Water: no known impacts on the environment following unforeseeable influence of water, e.g. flooding.
- Mechanical destruction: no known impacts on the environment following unforeseeable mechanical destruction.

### Further information

Details of the product are published on:

<https://www.lighting.philips.com/>

## Calculation rules

### Declared unit

Declared product	Value	Declared unit
BRP710 LED60 WW MR HY FDIM20 SOLAR	Unit	1 piece

The declared unit is a luminaire with a aluminium diecast housing, 1 hybrid charger and 1 charge controller, 1 PCBA LED board, 1 optical plate, 1 battery, 1 PV panel, cables, and other plastic, and metal constructive components totalling a weight of 19,50 kg excluding packaging, providing a luminous flux of 6000 lm, including luminaire losses. The luminaire, provides sufficient light for a typical outdoor application, operated in a European context for 50 000 hours.

### System boundary

Cradle to gate with options

Modules A1-A3 include: raw material extraction, processing, energy and materials and manufacture of modules and packaging.

The following scenarios are also included:

- Transport to installation (A4);
- Disposal of packaging materials (A5);
- Replacement of driver (10% rate) (B3);
- Operational energy use (B6);
- Transport to end of life (C2);
- Waste processing (C3);
- Final disposal for WEEE fraction not recycled (C4).
- Benefits and loads beyond system boundary:

Recycling of cardboard packaging, electronics, cables, steel elements of luminaire. (D)

### Estimates and assumptions

Background data are used for suppliers' specific processes. Foreground data are used for the assembly of the lighting unit in regards to the components of the luminaire (system). When necessary, generic data was generated based on averaging the data of multiple products of the same category. Data on collection and recycling are based on data of the generic European statistics. The end of life scenario assumes recycling of the separated materials, but does not include energy recovery from incineration of the waste. Representation of the family is assumed on the worst case scenario with largest power consumption over the lifetime, and is not

compliant with EN15804+A1.

### Cut-off criteria

Where no data was available, items that represent less than 1% of the total product weight were neglected. No excluded flows were of any known particular environmental concern.

### Background data

Necessary background data are sourced from the Signify database and the Ecoinvent database v3.8.

### Data quality

Specific data used is less than 5 years old. Background data is geographically representative of the production location and is less than 10 years old.

### Period under review

The period under review is the year 2022 for the product composition, RSL, and product performance and characteristics, year 2019 for the energy and material consumption at the assembly factory.

### Allocation

Avoided burden approach is applied to allocation of recycled and/or secondary raw materials, as well as loads and benefits beyond the system boundary from material recycling. No loads and benefits beyond the system boundary from energy recovery in the end of life of the product or packaging is included. Energy consumption, material and waste generation at the manufacturing site not attributed to bill of materials of the products, is allocated by partitioning, on the basis of units produced.

### Comparability

A comparison or an evaluation of the presented data is only possible if the data to be compared were created according to the Signify/Philips lighting framework and the building context, respectively the product specific characteristics of performance, are taken into account.

## LCA: Scenarios and additional technical information

### Transport to the site (A4)

Name	Value	Unit
Transport distance	1200	Km
Transport mode	truck, unspecified generic	-
Capacity utilisation incl. empty runs	45	%
Bulk density of transported product	145,29	kg/m3

### Installation at the site (A5)

Name	Value	Unit
Packaging waste	6,81	kg

### Reference service life

Name	Value	Unit
Reference service life	12,5	Years
Operating hours per year	4000	Hours
Quality of work	L90B50	-
Environment of operation	Average European conditions. No extreme exposure to chemicals or pollution is implied.	-
Usage conditions	Outdoor	-

### Repair (B3)

Name	Value 1	Unit
Repair process	Replacement of the charge controller	-
Repair cycle	0,10	Number/RSL
Resources	0,25	kg
Transportation distance	4,8	Km
Transportation mode	Van	-

### Operational energy use (B6)

Name	Value	Unit
Electricity consumption	1644,71	kWh
Equipment output	34,5	W

### End of life (C1-C4)

Name	Value	Unit
Collected separately	16,74	kg
Sent to recycling	9,76	kg
Sent to energy recovery	2,70	kg
Sent to landfilling	7,24	kg
Transportation distance from point of use to collection and sorting point	30	km
Transportation distance from collection point to recycling	100	km
Transportation distance from collection point to incineration and landfilling	30	km
Mode of transportation	Truck, unspecified	-

## LCA Results

Description of the system boundary (X = included in lca; MND = module not declared; MNR = module not relevant)

Product stage			Construction process stage		Use stage							End of life stage				Benefits and loads beyond the system boundaries
Raw material supply	Transport	Manufacturing	Transport from the gate to the site	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstruction demolition	Transport	Waste Processing	Disposal	Reuse - Recovery - Recycling potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	X	MND	MND	X	MNR	MNR	X	MND	MND	X	X	X	X

### Results of the LCA - environmental impact

Parameter	Unit	A1-A3	A4	A5	B3	B6	C2	C3	C4	D
GWP	[kg CO2Eq.]	4,5E+02	4,1E+00	5,7E-01	6,7E+00	0,0E+00	2,4E-01	1,2E+00	1,4E+01	-3,4E+01
ODP	[kg CFC11Eq.]	1,7E-04	7,8E-07	5,2E-08	7,2E-07	0,0E+00	4,5E-08	1,1E-07	4,5E-08	-3,6E-06
AP	[kg SO2Eq.]	2,7E+00	1,8E-02	2,9E-03	3,7E-02	0,0E+00	1,0E-03	6,9E-03	5,2E-03	-2,7E-01
EP	[kg (PO4)3Eq.]	4,0E-01	3,3E-03	3,6E-04	6,4E-03	0,0E+00	1,9E-04	1,3E-03	1,3E-03	-2,8E-02
POCP	[kg Ethen Eq.]	1,4E-01	5,7E-04	1,7E-04	2,0E-03	0,0E+00	3,3E-05	4,2E-04	3,1E-04	-1,7E-02
ADPE	[kg Sb Eq.]	9,0E-02	1,3E-05	2,0E-05	1,8E-03	0,0E+00	7,8E-07	2,9E-05	6,9E-05	-4,5E-03
ADPF	[MJ]	5,0E+03	6,3E+01	7,0E+00	7,8E+01	0,0E+00	3,7E+00	1,3E+01	7,2E+00	-3,7E+02
Caption	GWP = Global warming potential; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential of land and water; EP = Eutrophication potential; POCP = Formation potential of tropospheric ozone photochemical oxidants; ADPE = Abiotic depletion potential for non fossil resources; ADPF = Abiotic depletion potential for fossil resources									



The product manufacturing, including the sourcing and processing of raw materials (stage A1-A3 on the chart) is responsible for more than 96% of the environmental impacts of the product over its life cycle. This is the case for all impact categories, namely global warming potential (GWP), ozone layer depletion potential (ODP), acidification potential (AP), eutrophication potential (EP), photochemical ozone creation potential (POCP), abiotic depletion potential (elements) (ADPE) and abiotic depletion potential (fossil) (APDF). A large part of this can be attributed to the photovoltaic panel (27%), and the LED board and charge controller (together 40%), with smaller contributions by other electric components, aluminium and steel. This is due to the extraction of virgin materials used and electricity consumed to make these components.

All electricity consumed by the luminaire for lighting during the use stage is provided by the photovoltaic panel, the impact of which is attributed to stage A1-A3.

Since all impact of electricity provided by photovoltaics is related to the photovoltaic panel, and its cleaning with water (which is out of the scope of this assessment), the impact of the electricity consumption during the use stage (stage B6) is considered zero.

The end of life (stage D on the chart) of the product has a small contribution to the reduction of overall impacts in all categories. This is because recycling in the end of life (stage D on the chart) reduces the cumulative impact of production (A1-A3), distribution and installation (A4-A5), use (B3, B6), and end of life treatment (C2-C4) by 2 (for ODP) to 12% (for POCP), relating to an impact of stage D of 2 to 13% of the impact over the life cycle. This is achieved by high rates of luminaires collection in the end of their service, and high rates of recycling of the metals in the end of life of the luminaire.

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## Requisite evidence

The measurements are based on documentation and bill of materials of the product.

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## References

EN 15804:2012-04+A1 2013, Sustainability of construction works — Environmental Product Declarations — Core rules for the product category of construction products.

ISO 14021:2016, Environmental labels and declarations — Self-declared environmental claims (Type II environmental labelling)

ISO 14040:2006, Environmental management — Life cycle assessment — Principles and framework

ISO 14044:2006, Environmental management — Life cycle assessment — Requirements and guidelines

### Disclaimer

All environmental calculations are based on a luminaire used in European context. The calculations are performed on the most commonly used luminaire in the range. The implemented life cycle analysis is compliant with DIN EN ISO 14040:2006: Environmental management - Life Cycle Assessment - Principles and framework. The LCA has been performed to the best of Signify's knowledge. No right or claim might be derived from this. Signify disclaims any and all claims with respect thereto.

Further information Please contact:  
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Collection and Recycling (brochure)  
[Ecoinvent](#) (website)

### Glossary

ADP (Abiotic Depletion Potential): Impact related to the depletion of non-renewable resources, i.e. fossil fuels (ADPF), metals and minerals (ADPE).

AP (Acidification Potential): Contributions of SO<sub>2</sub>, NO<sub>x</sub>, HCl, NH<sub>3</sub> and HF to the potential acid deposition, causing a wide range of impacts on soil, groundwater, surface water, organisms, ecosystems and buildings.

EP (Eutrophication Potential): Potential to cause over-fertilization of water and soil, which can result in increased growth of biomass.

GWP (Global Warming Potential): Relative measure of how much heat a greenhouse gas (CO<sub>2</sub>, N<sub>2</sub>O, CH<sub>4</sub>...) traps in the atmosphere. It is calculated over a specific time interval, commonly 20, 100 or 500 years.

LCA: Life cycle assessment.

PCR: Product Category Rules.

PERE: Use of renewable primary energy excluding renewable primary energy resources used as raw materials.

PERM: Use of renewable primary energy resources used as raw materials.

PERT: Total use of renewable primary energy resources.

PENRE: Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials.

PENRM: Use of non-renewable primary energy resources used as raw materials.

PENRT: Total use of non-renewable primary energy resources.

POCP (Photo-chemical Oxidation Potential or photochemical smog): Formation of reactive substances (mainly ozone) which are injurious to human health and ecosystems and which also may damage crops.

RSL: Reference service life.



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